

STABILISED GRAVEL FOR ROAD SUB-BASE-A LABORATORY STUDY

Uzma Jabeen¹, Er. Bharamjeet²
¹M.Tech, ²Asst. prof, Desh Bhagat University, Amloh

Abstract: *High quality polymers that meet specifications are rare and more expensive in many parts of India. Flexible pavement specifications require the use of high quality polymers in core processes and sub-bases. In many cases, the locally available total is not compatible with the specifications, and the distance that meets the specification needs to be moved to a long distance. This action greatly increases the cost of subsequent construction, maintenance and repair. Therefore, in countries such as India, road construction cost is high and total resources are lacking, so it is conceivable to use limit consolidation that can be used locally for flexible berths. Although the broad definition of marginal totals does not perfectly match the specifications used in public countries on public roads it works well under special circumstances due to climate characteristics, technical progress or special handling of modern roads It is usable. Therefore, if the physical or structural design is appropriately adjusted so that local materials can be used, construction is accelerated and significant financial benefits are obtained.*

Keywords: *Marginal aggregate, CBR, UCS, Bitumen Emulsion*

I. INTRODUCTION

In many places, high quality polymers become more rare and expensive. For flexible pavement specifications, high quality polymers must be included in a mixture of flexible base and asphalt concrete. More and more cases, the total amount available in the country does not meet the applicable standards, and it is necessary to enter the total amount which satisfies the specification greatly.

Using dilute aggregate for the construction of flexible berths is one of the best answers to high road construction costs and lack of high quality aggregated resources. The broad definition of the marginal group is "a group that cannot be normally used because it does not have the characteristics required by the standard but can succeed by changing the standard road construction and construction procedure" (Source: Federal Aviation Station, 1994 transport department)

The use of locally available margin material is often very attractive, but decides whether or not to use the material only after the evaluation is complete. This decision must be based on assessing the properties of the material and how these characteristics affect the design, performance and structure of the road surface. The area of potential problem must be clearly identified. Otherwise, the expected cost savings will be lost. (Source: flexible paving rim: background analysis and pilot planning, final report of Federal Aviation Administration, US Department of Transportation, 1994)

In this research, we examine how the application of marginal assemblies to elastic methods will be affected from the viewpoint of engineering. The strategy to make the total limit Amount equal to the standard total value is evaluated. The main focus is the total limit of flexible pavement.

II. REVIEW OF LITERATURE

Al-Abdul Wahab and Asi(1997) Medium-treated black and medium-treated emulsion reduces the black top to dissolve clay and floating sand. Lime and Portland bonds (2% and 4%) have been added to stable soils to accelerate processing and reduce the severity of damage caused by water damage. Operators who find balance increase the quality of the shear and its permeability, thus breaking the soil into water hazards. It has been observed that Portland concrete is more attractive than lime.

Asi et al. (1999) In order to increase the use of common spinal sand which can be used as a base material and base material, the test to explore the practical application of technological innovation in Saudi Arabian form black top was completed. In order to evaluate the relative change of ridge and sand and to provide a contouring method for the future use of black bubble innovation in the harsh climate of eastern Saudi Arabia, we examined several variables. Using the measurable results of this result, the emulsified black top and foam black top treatment (with or without expansion of the portland concrete) was added to the quality characteristics of the top mixture of the emulsified treatment mixture compared to the top mixture, Confirm the effect. Black Top Mix. Nageim et al. (2012) this led to different tests used to compare the growth of new residential and mechanical auxiliary materials including Combustible Bitumen Mixture (CBEM) and the effect of conventional control cream, including OPC and Hot Mix Black Top It was. The main purpose of the analysis was to investigate the change in mechanical properties of CBEM due to consolidation of OPC and to recognize the possibility of replacing OPC with scrap fired material. Discuss the mechanical properties of the blend; ITSM, creep is solid. We also checked the toughness in terms of water toughness.

KhadijehMoosavi, BehzadKalantari (2011) directed examinations to enhance bearing limit of wind-blown sand. The California Bearing Ratio (CBR) test takes into account the change in the mechanical quality of the identified instance. The curing period used was 7 days and on the 28th day it was impermeable and scattered samples. The results obtained show that the CBR estimate of concrete treated sand increases at an essentially increasing rate. Such sand

treated with concrete is inevitably disappointed as it accumulates over time. If 1%, 3%, 5%, 7%, 9%, 11%, and 13% of the concrete filler were added to the soil, the result is (100 kg / m³) conventional bonded portland and wind. Ideally, the moisture content was compressed after curing for 28 days, and in the case of unirradiated, the on-site CBR increased 23 times from 7.2 times to 172%. Brown and Needham (2000) measured the rate at which mixture of bitumen beads created and stuck to the total particles, since this is the beginning instrument by which mechanical properties of the blend are produced.

This study was extended to understand the nature of the emulsion mixed with OPC, hydrated limestone or limestone filler. This is because people believe that they are committed to "bundling" the "total amount" in the blend from the binder hydration and mixed asphalt. The elemental shear rheometer test was used for different mixtures and showed the coagulation effect of OPC and hydrated lime with little effect of filler. It has also been pointed out that the emulsification procedure does not affect the quality of the base asphalt. An electron microscope was used to investigate the crystal structure of the fully cured blend with or without OPC swelling. The main translators believe that there is a certain percentage of the hydration quality of concrete in a mixture of mixed OPCs. This study speculated that the enhancement of the important properties of the icing agent after expansion of the OPC can be explained by a series of ingredients, including increasing rate of the emulsion mixture after compression, hydration of the concrete, and coating thickness.

Yan et al. (2010) decided the weakness properties of black-top emulsion and froth black-top frosty reused blends utilizing the Nottingham Asphalt Tester (NAT) (Cooper NU-14 analyzer). In this test the recovery stiffness of cold reuse mixtures of foam and emulsion at three temperatures and four levels of anxiety was evaluated and the hardness modulus and the wear life at 15 ° C. and the four levels of anxiety were evaluated. In the fatigue test, the law of shift and division improvement was also examined. The results show that the solid modulus decreases with increasing temperature and anxiety level. It can be handled easily at roundabout.

Mofreh F. Saleh (2007) made an expense examination activity looking at the capital expense of eight base course adjustment choices notwithstanding hot blend black-top (HMA). Use the HMA plan option to analyze the bond, lime, form asphalt adjustment. Foam precipitation mixing shows a large substrate balance with 2.0% concrete and 3.5% foamed asphalt. The result of this test is that a foam pitch adjustment with excellent overall volume and cohesion of about 2% is performed due to the need to reduce the thickness of the layer and is positive compared to unbound material it shows that.

III. Methodology

Methodology to be followed during the course of experimental work is as follows.

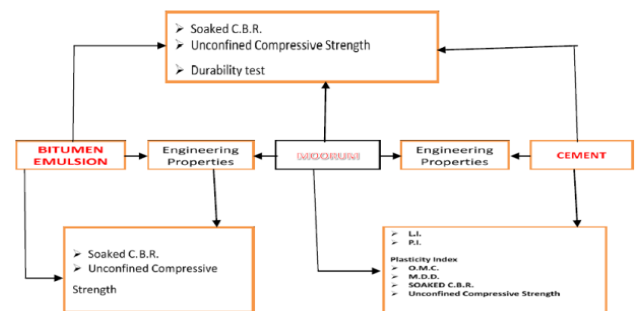


Fig 1: Methodology Flow Chart

IV. EXPERIMENTAL METHODOLOGY

Test methods include quantification of residues in emulsified asphalt consisting mainly of semi-solid or liquid bitumen base, water and emulsion. The emulsified asphalt sample was heated in an open top flask in a ± 163 ° C oven and the percentage of asphalt residue was measured. The evaporation residue can be tested if necessary. Before the test, it is necessary to properly move all the emulsified asphalt to achieve homogeneity. The weight of each of the three cups including the glass rod was 0.1 g. Weigh 50 ± 0.1 g of fully mixed emulsified asphalt to each of the three cups. The cup containing the bars and samples was placed in a modified oven and placed at 163 ± 3.0 ° C. for 2 hours. At the end of this period each flask is removed and the remaining material is moved completely. After replacing the oven for 1 hour, remove the cup from the oven, cool it to room temperature and weigh it with a stick.

$$\text{Residue, \%} = 2 (A - B)$$

Where: - A = weight of beaker, rod, residue

B = tare weight of beaker

V. COMPACTION TEST (MODIFIED PROCTOR TEST)

The pressure test is mainly used to determine the relationship between a wet mass compressed with a mold of a particular size and a dried fish of 2.5 kg from a height of 30 cm. This is a test framework that focuses on the temporary choice of the ideal water content (OMC) where the specific type of soil becomes thicker and the maximum dry thickness (Yd) is completed. Thanks to representatives of RR, the compactor's dynamic efforts of dry soil thickness demonstrated that the soil pressure in 1933 depends on the amount of water the soil was endured. His exceptional test is often an indicator of the recently updated standard Proctor measurement test to implement a new pressure test. This fixed the Proctor test. When the fee is changed, all roads are kept intact and minor changes are made. Especially here, the burden on dumbbells is increasing. Here Ramer estimated 4.5 kilometers and came down from a height of 18 inches. In most cases, these laboratory tests consist of earth pressure from the estimated water content of standard barrel type. The dust normally pushed into the mold reaches a certain level of the same number of layers, each blowing a numerical value from the standard weighted standard sledge. Next, this process is

repeated to obtain clear material properties and solve the problem of dry density in each case. In this case, the material is packed in five identical layers, each having 25 effects. The hibiscus is displayed and the test pattern is adjusted as follows.



Fig 2: Modified Proctor Apparatus

Next, the relationship between the damp mass and the dry mass is drawn taking into account the position of the compressed bending mass. The determination of flexion is suitable for quails, the thickness of the fish increases to the maximum extent of failure, then the quality decreases. Finally, the final dry mass is obtained from the compressed bent top and associated moisture content, the ideal water content (OMC). Record the following formula.

Normal wet density = (weight of wet soil in mould grams) / (volume of mould cc)

Moisture content (%) = ((weight of water grams) / (weight of dry soil grams)) 100 %

Dry density γ_d (gm/cc) = wet density / (1+ (moisture content/100))

VI. RESULTS BASIC PHYSICAL PROPERTIES

The basic physical properties of gravel (moorum) used in this study have been determined and are presented in Table 1.

Table 1: Basic Properties of Moorum

Sl. No.	Property	Test Result
1	Specific gravity	2.71
2.	Liquid Limit, %	30.14
3.	Plastic Limit, %	21.15
4.	Plasticity Index, %	8.98
5.	O.M.C. %	10.15
6.	M.D.D. gm/cm ³	2.05

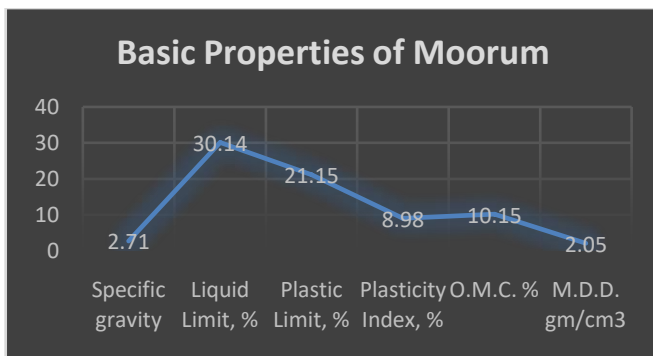


Fig 3 Basic Properties of Moorum

Table 2: Gradation Followed for Moorum

IS Sieve	Percentage by weight Passing Within the Range
54.0 mm	101
35.5 mm	98
23.0	97
10.5 mm	
8.75 mm	
650 micron	
350 micron	6-43
78 micron	0-12

Grain Size Distribution Graph

The gradation followed as per section 404 of "Specifications for Rural Roads" Ministry of Rural Development (first revision 2010) published by Indian Road Congress.

C.B.R. Test

CBR is a measure of material resistance to standard piston penetration under controlled humidity and humidity conditions. This is a typical test to confirm understanding of subclasses before road development. In this examination, we reviewed the asphalt thickness requirement that the site association fully adapts. After being invoked, the test took place in the long term, 2720 (section 16). The test included a circular piston and 50 mm barrel, and the component of the asphalt component was introduced at 1.25 mm / hour. Stack, 0.5 mm, 1 mm, 1.5 mm, 2 mm, 2.5 mm ... 5 mm, 5.5 mm, 6 mm. Each expansion roll is from 0.5 mm to 12 mm to 13 mm. The magnetic permeability is plotted in millimeters on the X axis and the load is kg in concentration units in Y and a plan for different examples is presented. In most cases the value of CBR is 2.5 mm higher and this value is adopted. CBR has a test load ratio to the standard load expressed by the specified piston ratio. This value is passed. Talk about the various standard stacks of infiltration for a while. Mold size: standard size 2250 cm in this example, we are testing using conventional test soil. Calculate CBR with penetration of 2.5 mm and penetration of 5 mm. Discovery 4 days the value of C. B. R. Moulam was 14.62%



Fig 4C.B.R. Testing Apparatus

U.C.S. Test

The re-polished specimen underwent an unlimited compression test and was loaded without introduction until the sample was destroyed. This test provides a good assessment of the shear strength of the mud. The test was

conducted according to Article 5 of IS 4332 - Gravel Soil. Diameter 100 mm. Samples of 200 mm in height were prepared using UCS template and samples were tested at U.C.S. Testing machine. MoD used the data obtained from the modified supervisor test to obtain the amount of soil and water needed to prepare the sample. The U.C.S. value for Moorum is found to be 0.729 kg/cm²



Figure 5:- U.C.S. testing machine
VII. CONCLUSIONS

Small scale features are compact soil layers, most of which are usually found in adjacent soils, considered to be 300 mm thick, and are considered to be directly under the asphalt structure. He made the proper construction of the bitumen. Therefore, it is necessary to improve secondary assessment of soil which may replace large-scale soil or remodel existing soil. Therefore, the quality of the mortar is improved by the addition of cement and bitumen emulsion and is suitable for the substrate of small scale basin. Corresponding conclusions were drawn from the above studies. Please make full use of the asphalt of cement and emulsion and make every effort to be able to withstand the ability of Moorum. This will greatly increase the number of standard axle loads (ESAL), thus increasing the lifespan on the road. It is therefore clear that this modification may be related to a small scale method to improve its quality. This change in stacking point in this field may limit traditional materials.

VIII. FUTURE WORK

- Analysis the strength of Moorum using any other soil test like I.T.S. or modulus of elasticity.
- Same Experiments can be performed with SS-1 or MS emulsion.
- Same experiments can be performed with adding mixture of lime and emulsion to see
- The variation in result.
- Same experiments can be done using cut back bitumen and cement or lime.

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