# CONSEQUENCE OF ENLARGEMENT RATIO ON DEFLECTION OF CASTELLATED BEAM

NILAM VHORA Student, B.E Civil

Abstract: - As we know that, though there is no setting up for the castellated beam in Indian standard, the use of castellated beam is increased day by day mainly for the industrial buildings because of the pro of the castellated beam like reduction the weight of the beam cause lessening floor weight. And decrease of floor weight causes decrease in size and weight of the columns and ultimately considerably reduction in cost of the substructures. A study on the effect of the enlargement ratio on the deflection of the castellated beam is described in this paper. Finite element method is used using ANSYS 11 to define the performance of the castellated beam with change of the expansion ratio. In this paper, the enlargement ratio of different values for the ISMB 500 is used for which, the depth is ranging from 700 to 800 with enlargement ratio of 1.4 to 1.6. Here two support situations one is both ends are fixed and other is both ends are pinned are used and various parameters are found out like maximum von misses stresses, deflections, strain etc. Here there is variation have seen in deflection with change in the expansion ratio. With increase in expansion ratio, there is a decrease in deflection up to certain limit and, then there is a increase in deflection. It is observable that the deflection is inversely proportional to the moment of inertia of the castellated beam about x-x axis. But after certain limit there is an in deflection though there is a surge in moment of inertia due to escalation in depth of the section by increasing the expansion ratio. It is because of web buckling due to escalation in slenderness ratio, there is a possibility for web buckling of the castellated beam. So the main aim of the paper is to find the minimum deflection i.e. optimized section of the beam by means of change in expansion ratio.

Key words:- Castellated beam, Expansion ratio

#### 1. INTRODUCTION

Economy in construction of steel structure cannot obtain by accumulative utilization of high strength steel for the construction. Inexpensive construction can be obtained up to certain extent by using modified steel structure design. So the next way is to alteration of standard steel section i.e. castellated beam for flexural member.





2. FABRICATION

Profile cutting is done in web of I – section in zigzag manner as shown in fig.2. Than these two halves are detached and slid by the length equal to half the width of hollow portion. In this position these two detached parts are joined as shown in fig.2. Remaining portion is considered as wastage, which is shown by hatch lines as shown in fig.2.





## 3. VIERENDEEL ANALYSYS

A castellated beam having a span of L and overall depth D is as shown in fig.3. It is subjected to uniformly distributed load q Kg/m. For the design of castellated beam it is required to find the maximum stresses in the beam which may occur at any point in the length of the beam within the region of T- section. For convenience of calculation, the beam is analyzed as a vierendeel truss where the longitudinal fiber stress is governed by both the beam bending moment as well as vertical shear. The following assumptions are made in calculating stresses.



Fig. 3 Typical castellated beam under uniformly distributed superimposed loading.

T-section due to shear, point of contra lecture is assumed to exist in the vertical centre line of the open section. Fiber stress varies linearly and the maximum stress in the open section is computed as an algebraic sum of both primary and secondary stresses which are due to shear in the T-section respectively A typical section of a castellated beam is shown in the fig. 4(a) The stress distribution diagram is shown in fig. 4(b). Fig.4 Typical section and distribution of stresses of castellated b



MAXIMUM FIBER STRESSES AT SECTION B-B  $6b = bB + bV = MA/\lg X h + V.e/4sg. (1)$ Maximum fiber stresses at section B-B. 6t = tB + tV = MBD/2ig + Ve/4sf... (2)

The maximum longitudinal fiber stresses can occur at inner edge of the tee web i.e. bending stress at top fiber of the tee i.e maximum bending stress would occur at section A-A and is computed by the equation 1. The maximum bending stress would occur at section B-B and is computed by equation 2. A castellated beam section is most proficiently used when bending stress at section B-B is governing stress. However, this is not always possible particularly on the short spans.

#### Shear Stress analysis

The shear capacity will be governed by the least area either in the vertical web or in the throat length. Maximum shear stress may generally occur in the throat length except in case where the expansion ratio is high when it may occur in the vertical section. The shear stress in the web elements are calculated as follows. The different forces acting on the element are shown in the fig.5. It is required to find horizontal shear at section X-X which is obtained by taking moment at point C.



Fig.5 Free body diagram of top segment of the beam

$$\frac{Vh}{D/2 - H1} = v1/2 X s/2 + V2/2 X s/2 = s/4(V1 + V2)$$
  
D/2 - H1  
D/2-H1  
1. V1= V2+ V;  
S/2 XV  
Vh=D/2-H1

V = 2Vh/s D/2 - H1)....(3.3)

### 4. RESULT AND DISCUSSIONS

#### Problem & Definition

Here there is a study of the castellated beam by analyzing the castellated beam with the help of ANSYS WORKBENCH 11. The problem is taken as a 10m span of castellated beam with both end fixed and both and hinged means fixed beam and simply supported beam and fixed beam respectively. The beam is analyzed with 1000pa load on the upper flange of the beam. There is a change in depth of castellated beam from 700 mm to 800 mm with change in expansion ratio from 1.4 to 1.6. The properties of the parent section of the I ISMB 500 @ 86.9 Kg/m.

Sectional area a = 110.74 cm2. Depth of the beam D = 500 mm. Width of the beam Bf = 180 mm. Thickness of the web tw = 10.2 mm. Thickness of the flange tf = 17.2 mm. Slope of flange = 98°. Radius at root Y1 = 17.0 mm. Radius at toe Y2 = 8.5 mm. Moment of inertia Ixx = 45218.3 cm4. Moment of inertia Iyy = 1369.8 cm4 Radius of gyration rxx = 20.21 cm. Radius of gyration ryy= 3.52 cm. Section modulus Zxx = 1808.7 cm3. Section modulus Zyy = 152.2 cm3.

The results obtained are as follows.

Deflection of the castellated beam for the fixed beam as well as simply supported beam for each expansion ratio. Maximum von mises stresses for each expansion ratio of the castellated beam for fixed as well as simply supported beam. Maximum strain for each expansion ratio for the fixed beam as well as simply supported beam.

The above results are used to generates,

The relationship between the deflection v/s depth of the castellated beam means depth of the hole.

The relationship between the deflection v/s Expansion ratios of the castellated beam

The relationship between the maximum von mises stresses v/s depth of the castellated beam.

The relationship between the maximum von mises stresses v/s expansion ratio of the castellated beam.

The relationship between the maximum deflection v/s angle of inclination of the castellated beam.



FIG. 6 figure showing castellated beam analyzed in ANSYS

#### **Results & Discussion**

From the problem of castellated beam, the castellated beam is analyzed with same loading with uniformly distributed load of 1000 pa. And the development ratio is vary from 1.4 to 1.6 and the depth of castellated beam of parent section ISMB 500 is varying from 700 mm to 800 mm with 2 mm increment with 50 nos. of models.

For this castellated beam, the castellated beam is analyzed and the parameters obtained are as follows.

The maximum deflection of the beam.

The maximum von misses stresses in the beam.

The maximum strain in the beam.

From the above results, the subsequent graphs are plotted Deflection v/s depth of the castellated beam.

Deflection v/s angle of inclination. Deflection v/s expansion ratio.

Max. stress v/s depth of castellated beam. Max. stress v/s expansion ratio.

Table 1 Analysis Results For Fixed beam

De	Expan	DEFLECT	Angle	Max	Max
р	s ion	ION	of	Stres	Strai
th	ratio	(mt.)	inclinati	s	n
700	1.4	2.90E-02	89.8492	29030	0.0038
			4	00	215
702	1.404	2.89E-02	89.8492	28880	0.0039
			4	00	1
704	1.408	2.88E-02	89.8492	28750	0.0038
			4	00	95
706	1.412	2.85E-02	89.8492	28490	0.0039
			4	00	38
708	1.416	2.85E-02	89.8492	28530	0.0039
			4	00	22
710	1.42	2.85E-02	89.8492	28500	0.0039
			4	00	15
712	1.424	2.85E-02	89.8492	28480	0.0039
			4	00	04

716	1.432	2.85E-02	89.8492	28450	0.0039
			4	00	78
718	1.436	2.83E-02	89.8492	28340	0.0040
			4	00	1
720	1 4 4	2 83E-02	80 8402	28250	0,0034
120	1.77	2.000 02	4	20230	77
722	1 4 4 4	2 705 02	90.9403	27020	0 00 40
122	1.444	2.79E-02	69.649Z	27920	0.0040
		0.705.00	4	00	17
/24	1.448	2./8E-02	89.8492	27760	0.0033
			4	00	52
726	1.452	2.81E-02	89.8492	28120	0.0036
			4	00	1
728	1.456	2.77E-02	89.8492	27740	0.0039
			4	00	96
730	1.46	2.83E-02	89,8492	28300	0.0035
	1.10	2.002.02	4	00	70
				00	79
722	1/6/	2 76E-02	80 8/102	27570	0.0044
132	1.404	2.700-02	4	21310	42
72/	1 460	2 775 02	90.9402	27740	43
/ 34	1.408	2.//E-02	89.8492	27740	0.0030
700	4 470	2 765 02	4	00	82
/36	1.4/2	2.76E-02	89.8492	27580	0.0037
			4	00	38
738	3   1.476	2.70E-02	89.8492	26960	0.0037
			4	00	2
740	) 1.48	2.76E-02	89.8492	27610	0.0039
			4	00	33
742	1.484	2.74E-02	89.8492	27400	0.0043
			4	00	07
744	1.488	2.73E-02	89.8492	27310	0.0036
			4	00	81
746	5 1 4 9 2	2 68F-02	89 8492	26770	0,0038
1	1.152	2.002 02	4	00	1
749	1 4 96	2 67E-02	80 8402	26680	0.0037
/	1.450	2.07 2 02	4	20000	42
750	15	2 64E-02	80 8402	26370	42
/30	1.5	2.046-02	09.0492	20570	0.0039
757	1 504	2 725 02	90.9402	27220	22
1 52	1.504	2.73E-02	09.8492	2/330	0.0039
75.4	4 500	2 745 02	4	00	68
/54	1.508	2./1E-02	89.8492	27060	0.0037
			4	00	7
756	1.512	2.69E-02	89.8492	26930	0.0044
			4	00	1
758	3 1.516	2.65E-02	89.8492	26490	0.0044
			4	00	51
760	) 1.52	2.64E-02	89.8492	26425	0.0043
			4	00	744
762	1.524	2.65E-02	89.8492	26520	0.0044
			4	00	183
764	1.528	2.63E-02	89,8492	26310	0.0036
			4	00	63
766	1.532	2.61E-02	89,8492	26090	0.0042
1,00	1.552	2.010 02	4	20050	71
760	1 526	2 665-02	80.8402	265.90	11
100	1.330	2.000-02	105.0492	20300	51
770	1 1 5 4	2 665 02	90.0402	26620	0.0044
1//	1.54	2.00E-02	69.8492	20030	0.0041
			4	00	313

772	1.544	2.68E-02	89.8492	26830	0.0047
			4	00	596
774	1.548	2.73E-02	89.8492	27270	0.0042
			4	00	05
776	1.552	2.69E-02	89.8492	26920	0.0046
			4	00	999
778	1.556	2.66E-02	89.8492	26630	0.0041
			4	00	142
780	1.56	2.67E-02	89.8492	26657	0.0043
			4	00	29
782	1.564	2.61E-02	89.8492	26060	0.0044
			4	00	138
784	1.568	2.61E-02	89.8492	26070	0.0043
700	4 5 7 0	0.005.00	4	00	89
/86	1.572	2.60E-02	89.8492	26000	0.0049
			4	00	99
De	Expan	DEFLECT	Angle	Max	Max
р	s ion	ION	of	Stres	Strai
th	ratio	(mt.)	inclinati	s	n
788	1.576	2.60E-02	89.8492	25970	0.0041
			4	00	53
790	1.58	2.60E-02	89.8492	25980	0.0045
			4	00	37
792	1.584	2.61E-02	89.8492	26050	0.0045
			4	00	416
794	1.588	2.59E-02	89.8492	25870	0.0047
			4	00	29
796	1.592	2.59E-02	89.8492	25910	0.0045
			4	00	18
798	1.596	2.67E-02	89.8492	26730	0.0059
			4	00	29
800	1.6	2.67E-02	89.8492	26682	0.0061
			4	00	45

Table 2 Analysis Result For Simply Supported Beam

	2		1		
DE PT H	Expan sion ratio	DEFLE CTION (mt.)	Angle of inclinat	Max stress (N/mm2	Ma x. stra in
700	1.400	0.0289	8.0686	8.25570 E+06	0.00410
702	1.404	0.0282	8.2979	8.22040 E+06	0.00411
704	1.408	0.0299	8.1397	8.56710 E+06	0.00428
706	1.412	0.0299	7.4271	7.79510 E+06	0.00390
708	1.416	0.0303	7.2068	7.66690 E+06	0.00383
710	1.420	0.0282	8.2782	8.21730 E+06	0.00411

712	1.424	0.0296	8.1699	8.50770	0.00425
				E+06	
714	1.428	0.0298	8.7681	9.18380	0.00459
				E+06	
716	1.432	0.0297	7.9240	8.26010	0.00413
				E+06	
718	1.436	0.0292	8.8980	9.14980	0.00458
				E+06	
720	1.440	0.0292	9.3287	9.59350	0.00480
				E+06	
722	1.444	0.0293	7.9126	8.13360	0.00407
				F+06	

72	4	1	448	0	.0290	8.3842	8	.54040 E+06	0.00427
72	6	1	452	0	0290	8.9157	9	08930	0.00455
	_							E+06	
72	8	1	.456	0	.0289	8.9403	9	.08440	0.00454
72	0	1	460	0	0288	7 8764	7	E+06	0.00399
/5	0	-	400		.0266	/.0/04	<i>'</i>	E+06	0.00599
73	2	1	.464	0	.0238	10.491	8	.81750	0.00441
						0		E+06	
73	4	1	.468	0	.0272	8.1985	7	.83770	0.00392
72	6	1	470	-	0271	0.0672		E+06	0.00422
/3	•	-	4/2		.02/1	5.0072	ľ	E+06	0.00430
73	8	1	.476	0	.0269	8.3480	7	.89210	0.00395
								E+06	
74	0	1	.480	0	.0269	8.5481	8	12700	0.00405
7/	2	1	484	0	0268	8 5 5 9 7	0	07970	0.00404
/4	-	1	404		.0208	0.0001	°	E+06	0.00404
74	4	1	.488	0	.0268	8.9154	8	39560	0.00420
								E+06	
74	6	1	.492	0	.0266	8.5358	7	.98180	0.00399
74	8	1	496	0	0266	7 5764	7	07110	0.00354
	-	-					<b>_</b>	E+06	0.0000
750	1500	)	0.026		9 2011	 8 61150		0.00431	
,50	1.500	,	0.020		5.2911	E+06		0.00401	
752	1.504	Ļ	0.0266	5	8.0277	7.49160		0.00375	
						C+U6			
754	1.508	}	0.0264	4	7.6996	 7.13570		0.00357	
						E+06			
DF	Expa	<u> </u>	DEFLE		Angle	 Max	+	Max etc	a in
PT	sion		CTION		of	Stress			
Н	rat io		(mt.)		inclinat	(N/m2)			
75.5					ion ?*			0.00000	
/56	1.512		0.026	5	8.3364	7.76220 F+06	'	0.00385	
758	1.516	j	0.026	1	7.9280	7.26330		0.00363	
						E+06			
760	1.520	)	0.026	)	9,0920	 8.32500		0.00416	
				-		E+06			
760	1.524	Ļ	0.0260	D	9.3691	8.56890		0.00429	
/62						E+06			
/62			1			 	+		
762	1.528	3	0.025	9	9.3866	8.55030	1	0.00428	
762	1.528	3	0.0259	Э	9.3866	8.55030 E+06		0.00428	
764	1.528	3	0.025	•	9.3866	8.55030 E+06		0.00428	
764	1.528	3	0.025	3	9.3866 9.2224	 8.55030 E+06 8.38880 E+06	)	0.00428	

768	1.536	0.0278	7.7793	7.58720 E+06	0.00379
770	1.540	0.0277	7.7678	7.55210 E+06	0.00378
772	1.544	0.0275	7.3665	6.91640 E+06	0.00356
774	1.548	0.0275	8.0522	7.78350 E+06	0.00389
776	1.552	0.0270	7.7719	7.38460 E+06	0.00369
778	1.556	0.0256	9.2882	8.21020 E+06	0.00420
780	1.560	0.0256	8.5492	7.71160 E+06	0.00386
782	1.564	0.0255	8.2324	7.36100 E+06	0.00369
784	1.568	0.0255	8.6428	7.74010 F+06	0.0038
786	1.572	0.0253	8.6334	7.69720 E+06	0.00385
788	1.576	0.0253	9.2956	8.28200 E+06	0.00414
790	1.580	0.0252	8.2142	7.29060 E+06	0.00365
792	1.584	0.0366	6.0063	7.14800 E+06	0.00386
794	1.588	0.0251	8.3646	7.39560 E+06	0.00370
796	1.592	0.0251	9.1568	8.10110 E+06	0.00405
798	1.596	0.0255	7.0070	6.26360 E+06	0.00313
800	1.600	0.0255	7.6264	6.82080	0.00341









Fig.8 Deflection V/S Expansion ratio of castellated beam for fixed beam



Fig.9 Deflection V/S Angle of inclination of castellated beam for fixed beam



Fig.10 Maximum stress V/S Depth of castellated beam for fixed beam



Fig.11 Maximum stress V/S Expansion ratio of castellated beam for fixed beam



Fig.12 Deflection V/S Depth of the castellated beam for the simply supported beam



Fig.13 Deflection V/S Expansion ratio of the castellated beam for the simply supported beam



Fig.14 Deflection V/S Angle of inclination of the castellated beam for the simply supported beam



Fig.15 Max. stress V/S Depth of the castellated beam for the simply supported beam



Fig.16 Max. stress V/S Expansion ratio of the castellated beam for the simply supported beam

## 5. CONCLUSION

The main impartial of this thesis is to know the performance of the castellated beam under static gravity loading, as well as to calculate the minimum deflection of the castellated beam corresponding to expansion ratio, depth as well as the angle of inclination. The subsequent results have been gained for the castellated beam under static gravity loading for the different and condition. First is the ends have restrained against vertical as well as horizontal movements only. Second is restrained against the vertical, horizontal as well as rotational.

	Deflection	Mary atraas	Mar
	Deffection	Max. suess	Max.
	(m)	(N/m2)	strain
Minimum	2.5870E-02	2587000.00	0.0034
		00	
Depth	7.8800E+0	788.0000	724.0000
-	2		
Expansion ratio	1.5760E+0	1.5760	1.4480
-	0		
Angle of	7.0823E+0	70.8234	65.9161
inclination	1		

Table 4 Analysis	result summar	y for Simpl	y supported	beam
2		· 1	V 11	

	Deflection(m	Max.	Max.
	)	stress(N/m2	strain
		)	
Minimum	2.38000E-02	6263600.00	0.00313
		000	
Depth	732	798.00000	724
Expansion ratio	1.464	1.59600	1.448
Angle of inclination	66.6555	70.82336	71.4210

From the outcomes, it is perceived that, for the fixed end beam and simply supported beam, the minutest deflection, Max. von misses stresses and the Max. strain values of the constraints like angle of inclination, depth and expansion ratios are diverse. So to decrease the stress, strain or deflection, it is evident to approve the particular parameters like angle of inclination, depth and expansion ratio.

- As it is pragmatic from the deflection vs depth curve that the deflection is gradually declining with surge in depth but after some value of depth it remains constant for a particular force of load.
- The similar trends can be perceived from the curves of deflection vs enlargement ratio, and deflection vs angle of inclination.
- It is observed that stress value attains higher magnitude with higher values of depth of the beam.
- The similar trend can be observed from the curve of stress vs expansion ratio, and stress vs angle of inclination.
- Defferent boundary conditions affect the deformation parameters of the beam.

Gratitude towards respected Guide Firoj mandavia. for his constant encouragement and valuable guidance during the completion of this paper. Also thankful to all the faculty members.

## REFERENCES

- [1] Mohebkhah A., The moment-gradient factor in lateral-torsional buckling on inelastic castellated beams. J. Constructional Steel Res. 2004, 60: 1481-1494.
- [2] Das P. K. and Srimani S.L. 1984, Handbook of design of castellated beams, Mohan primlari for oxford & rBH Publishing Co.
- [3] Large web openings for service integration in composite floor. ECSC contract 7210- PR-315, 2004.

## Software

[1] ANSYS WORKBENCH 11.0

## Web source

- [1] <u>http://dictionary.reference.com/browse/castellated</u>+ beam
- [2] http://www.google.co.in/search?hl=en&safe=active &rlz=1C1GGGE\_enIN437IN437&q=castellated+be am&oq=castellated+beam&aq=f&aqi=g10&aql=un defined&gs\_sm=e&gs\_upl=458318353101211110101 01016321218414-1.315
- [3] http://563333362.com/ALI/angei/design.pdf
- [4] <u>http://www.constructalia.com/en\_EN/steel-</u> products/hexagonal---castellated-beams-withhexagonal-openings---/231200/3025763/1/page.jsp
- [5] <u>http://www.arch.mcgill.ca/prof/sijpkes/U2-winter-</u>2008/presentation-turcot/repairs/beam solution/Castellated%20Beams%20-%20New%20Developments.pdf

## ACKNOLEDGEMENT

It gives me immense pleasure to express my sense of sincere