

## ANALYSIS OF FLOW INJECTION COUPLING WITH OPTICAL CHEMICAL SENSOR

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**Abstract:** *Optical techniques for chemical analysis are entrenched and sensors in light of these techniques are presently pulling in impressive consideration due to their significance in applications, for example, ecological observing, biomedical detecting, and industrial process control. Then again, flow injection analysis (FIA) is fitting for the fast analysis of microliter volume tests and can be interfaced specifically to the chemical process. The FIA has turned into a boundless programmed systematic technique for more reasons; predominantly because of the straightforwardness and minimal effort of the setups, their flexibility, and simplicity of collecting. In this paper, a review of flow injection judgments by utilizing optical chemical sensors is given, and instrumentation, sensor outline, and applications are talked about. This work abridges the most applicable original copies from 1980 to date alluded to analysis utilizing optical chemical sensors in FIA.*

**Catchphrases:** *Optical chemical sensors, Flow injection analysis, Application.*

### I. INTRODUCTION

A chemical sensor is a gadget which reacts to a specific analyte specifically through a chemical reaction and can be utilized for the subjective or quantitative assurance of the analyte. Chemical sensors are classified into the accompanying gatherings as per the transducer sort: Electrochemical, optical, mass touchy and heat delicate. In optical sensors there is a spectroscopic measurement related with the chemical collaborations. Optical sensors are frequently alluded to as "optodes" and the utilization of optical filaments is a typical component. Numerous biosensors make utilization of optical measurements. Absorbance, reflectance, photoluminescence and chemiluminescence measurements are utilized as a part of the diverse sorts of optical sensors. The point of flow analysis was dynamically stretched out to the robotization of the entire investigative method by means of control of an example zone in an appropriately outlined flow arrange that finished with a flow-through detector. This is a survey on the advancement and applications of FI-optical chemical sensors, including the sensors for the location of inorganic species, natural and organic mixes and medications.

### II. LITERATURE SURVEY

Rama Bhadekar, Swanandi Pote, Vidya Tale, Bipinraj Nirichan[1]: The present audit gives a review of all the distributed strategies alongside their favorable circumstances and impediments. Customary strategies like thin layer

chromatography, gas chromatography, fluid chromatography and so on are still being used for this reason. However, some current bio-expository strategies, for example, immunosensors, cell based sensors and so on have additionally increased equivalent significance. This article likewise diagrams different electro-explanatory techniques and their applications as location devices when joined with FIA and biosensors. In conclusion nanoparticle based biosensors have additionally been talked about. The audit closes with modern way to deal with lessen the dangers brought about by pesticides. This investigation ought to give succinct assessment of various techniques utilized for pesticide recognition in natural examples. Denise Michele Wilson[2]: An audit of three regularly utilized classes of chemical sensor advancements as appropriate to execution in portable, handheld field instruments is introduced. Strong state gas and chemical sensors have for quite some time been proclaimed as the answer for a wide assortment of compact chemical detecting framework applications. However, advances in optical detecting innovation have lessened the measure of supporting framework to be focused with their strong state partners. Optical, strong state, and mixture varieties of sensors have application for convenient instruments, however issues of deficient selectivity and affectability keep on hampering the across the board presentation of these scaled down sensors for taking care of chemical detecting issues in conditions outside the research center. In this article, we assess three of the real classes of smaller chemical sensors for versatile applications: (strong state) chemiresistors, (strong state) CHEMFETs, and (optical) surface plasmon resonance sensors (SPR). These sensors are assessed and looked into, as indicated by the ebb and flow condition of research, regarding their capacity to operate at low-control, little size, and moderately ease in environments, with various interferents and variable surrounding conditions.

Jyoti F. Akki, Anandkumar S. Lalasangi, Prasad U. Raikar, T. Srinivas, Lata S. Laxmeshwar, U. S. Raikar[3]: Long period fiber grinding (LPFG) is photoinduced fiber device that encourages the coupling of center mode to various cladding modes coming about into arrangement of transmission dunks in the transmission range. Here we introduce LPFG chemical sensor to decide the grouping of Manganese in water at ppm level. We created LPFG of period 600 $\mu$ m in single mode correspondence fiber utilizing 12W carbon dioxide laser applying point by point technique. The manufactured LPFG is straightforwardly utilized as chemical sensor since cladding modes coupled to center mode specifically interacted with encompassing chemicals. Convergence of

manganese in our gathered specimen is observed to be 0.0329ppm. The outcome is confirmed with complex Atomic Absorption Spectrometer (AAS).

J. V. Or. osa, J.J. Ramsdenb, G. Csucs, I. Szendro, S.M. De Paula, M. Textor, N.D. Spencera[4]: By fusing a grinding in a planar optical waveguide one makes a device with which the range of guided lightmodes can be measured. At the point when the surface of the waveguide is presented to various arrangements, the crests in the range move because of sub-atomic connections with the surface. Optical waveguide lightmode spectroscopy (OWLS) is an exceptionally touchy method that is prepared to do constant observing of these connections. Since this coordinated optical strategy depends on the measurement of the polarizability thickness (i.e., refractive file) in the region of the waveguide surface, radioactive, fluorescent or different sorts of naming are not required. What's more, measurement of no less than two guided modes empowers without a doubt the mass of adsorbed atoms to be resolved. In this article, the system will be portrayed in some detail, and applications from various ranges will be examined. Chosen illustrations will be exhibited to show how checking the modification of various metal oxides with polymers and the reaction of the covered oxides to biofluids help in the outline of novel biomaterials; how OWLS is valuable for precise bioaffinity detecting, which is a key issue in the advancement of new medications; and how the quantitative investigation of protein–DNA/RNA and cell–surface collaborations can improve the comprehension of processes in atomic and cell science. r 2002 Elsevier Science Ltd. All rights saved.

Orawon Chailapakul, Passapol Ngamukot, Alongkorn Yoosamran, Weena Siangproh, Nattakarn Wangfuengkanagul[5]: Some current explanatory sensors in view of electrochemical and optical identification combined with various flow techniques have been picked in this review. A short portrayal of key ideas and applications of each flow procedure, for example, flow injection analysis (FIA), successive injection analysis (SIA), all injection analysis (AIA), cluster injection analysis (BIA), multicommutated FIA (MCFIA), multisyringe FIA (MSFIA), and multipumped FIA (MPFIA) were looked into.

### III. METHODOLOGY

Absorbance:

Molecular absorption spectroscopy is doubtlessly the most frequently utilized discovery technique in scientific labs because of its high adaptability for adjustment to a wide assortment of expository issues. Optical chemical sensors (optodes) have assumed an essential part in industrial, natural and clinical monitoring since their presentation over two decades back thus of their minimal effort, probability for scaling down and extraordinary adaptability. By and large, these sensors are involved different reagents immobilized within reasonable layers. Some of the current optodes uses shading composition reactions between immobilized ligands and substantial metal particles. The usage of shading redox reactions has been to a great extent overlooked in spite of the way that various substances of systematic intrigue are electroactive.

In these sense, Ferroin, tris(1,10-phenanthroline) iron(II), is an outstanding redox pointer that progressions shading from red to blue when oxidized to Ferriin, tris(1,10-phenanthroline) iron(III); logical applications of the redox couple related with Ferroin other than its use as a redox marker incorporate both bunch and flow injection judgments of different reductants and oxidants; likewise, past applications of Ferroin and its subordinators in the readiness of particle specific anodes are known and include the immobilization of the reagent as a particle relate into different film syntheses. As a cation, Ferroin can undoubtedly be immobilized within cation trade layers without the need of preparatory change of the film (e.g. utilizing lipophilic anions or plasticising operators as on account of unbiased PVC films). An appropriate layer of this kind which was effectively utilized for the development of an optode joining the colorimetric reagent 1-(2'-pyridylazo)- 2-naphthol (PAN) is Nafion® 117. The redox properties of the optode film were concentrated under bunch and flow conditions utilizing fermented bromate or cerium(IV) arrangements as oxidants and ascorbic corrosive or sodium ascorbate arrangements as reductants. The analyses sub-current conditions were performed in a PC controlled consecutive flow injection framework fusing a flow-through measuring cell where the optode layer was mounted. Optical fiber innovation was utilized to screen the film absorbance with time [1]. Other application is the assurance of copper [2]; the optrode depends on a Nafion film and an immobilized natural ligand combined with a flow injection (FI) framework. The FI framework incorporates a flow-through removable measuring cell and a basic spectrophotometer. Attributable to the small size of the framework and the effective utilization of optical fibers, this optrode is appropriate for monitoring ecological water tests. The achievement of the portrayed optrode framework relies on upon the viability of the FI reagent conveyance framework. Ideal contact time with the layer (as dictated by the reagent flow rates) and the infused test volume are basic. Natural water tests were examined for copper content utilizing the advanced optrode framework. For some pharmaceutical and biomedical investigations different dry colorimetric tests are produced. There are paper or plastic strips, plastic cuvettes and microtitration-plates covered with reagents layers that specifically respond with an analyte framing shading items perceivable spectro photo metrically. For such tests no extra reagents are important. As of late, they have created cuvette tests for chose redox species, having incorporated detecting layer made of Prussian blue (PB). PB film assumes twofold part in the created determination system, first as an immobilized reagent (oxidant), and second as an optical detecting component. In any case, the tests are valuable just as single-utilize, dispensable devices. Application of PB film for development of flow-through detector is introduced by Lenarczuk et al. [3]. Usage of the PB film-based reaction–detection system in flow-injection analysis (FIA) conditions empowers both, spectrophotometric determination of analyte and recovery of detector.

*Reflectance:*

A novel optical fiber reflectance sensor coupled to a multisyringe flow injection system (MSFIA) for the determination and speciation analysis of iron at follow level utilizing chelating plates (iminodiacetic gatherings) is proposed. Once iron(III) has been held onto a chelating plate, an ammonium thiocyanate stream is infused so as to shape the iron(III)-thiocyanate complex which is spectrophotometrically recognized at 480 nm. Iron(III) is eluted with 2 M hydrochloric corrosive so that the chelating circle is recovered for ensuing analyses. The determination of aggregate iron is accomplished by the on-line oxidation of iron(II) to iron(III) with a reasonable hydrogen peroxide stream. A mass adjustment was doable in the range from 0.001 to 0.25  $\mu\text{g}$ . As far as possible was 0.001  $\mu\text{g}$ . The appropriateness of the proposed approach in new and seawater tests has been demonstrated. The proposed technique has been approved by imitate analysis of affirmed reference materials of water with tasteful outcomes. Likewise, a mix of MSFIA technique with an optical fiber reflectance sensor for the determination of iron in water tests has been created. Anion-trade strong stage extraction (SPE) plates have been utilized as strong stage .

*Inorganic analysis:*

A novel, single and strong surface fluorescence-based detecting device gathered in a persistent flow system has been produced for the determination of follow measures of aluminum in water tests. The proposed technique depends on the transient immobilization of the objective species on a fitting dynamic strong detecting zone (C18 silica gel). The objective species was the fluorogenic chelate, framed thus of the on-line complexation of Al(III) with chromotropic corrosive at pH 4.1. The fluorescence of the complex is consistently observed at an emanation wavelength of 390 nm upon excitation at 361 nm. Subsequent to choosing the most appropriate conditions, the detecting system was aligned in the range 10-500  $\mu\text{g L}^{-1}$ , getting a detection cutoff of 2.6  $\mu\text{g L}^{-1}$ , and a R.S.D. of 2.2%, with an inspecting recurrence of 24 h<sup>-1</sup>. The technique was attractively connected to various water tests. The straightforwardness, ease and simple operation are the principle preferences of this technique.

Surprisingly another, delicate, and basic globule injection spectroscopy-flow injection analysis (BIS-FIA) system with spectrofluorimetric detection is portrayed for the consecutive determination of two metals. The sensor depends on the substitute utilization of two bearers and a financially accessible flow cell (Hellma 176-QS). The flow cell is filled by infusing in the flow system 500  $\mu\text{L}$  of a homogeneous dab suspension of a suitable strong support (Sephadex QAE A-25) beforehand stacked with the fluorogenic reagent morin. A consecutive reaction of Al(III) and Be(II) with morin (immobilized on dots) to shape their fluorescent buildings is performed on the dot detecting support and their separate fluorescence discharge checked, in the wake of doing two progressive injections from the blend arrangement. Right off the bat, Al(III) could be resolved in the example utilizing 0.5M NaCl/HCl, pH 6 as bearer. At that point, the bearer arrangement was changed (0.3M NaCl/NaOH, pH 12)

making conceivable the elution of Al(III) and the reclamation of the benchmark, then permitting the reaction of Be(II). A novel synchronous fluorimetric and absorptiometric technique in light of dynamic fluid drops combined with flow injection is portrayed for the determination of Cr(VI) in watery arrangements. Drops framed persistently toward the finish of a quartz slim tube. The slender tube fills in as reactor and optical cell. The reaction amongst chromium(VI) and 3,3',5,5'-tetramethylbenzidine dichloride (TMB-d) brings about a noteworthy diminishing in fluorescence and transmitted light force, relative to the logarithm of the grouping of chromium(VI). The transmitted light and fluorescence outflow are recognized in counter and opposite places of the excitation light by a photomultiplier tube and photodiode, individually.

*Organic analysis:*

A flow-through optosensor for cinchona alkaloids with C18 silica gel as a substrate is proposed. The sensor is created in conjunction with a flow-injection analysis system and depends on the maintenance of the cinchona alkaloids on a C18 section and the upgrade of their fluorescence. The explanatory execution qualities of the proposed sensor for the detection and evaluation of these alkaloids were as per the following: as far as possible for quinine, cinchonine, quinidine and cinchonidine were 2.3, 31.6, 2.3 and 31.6 ng mL<sup>-1</sup>, separately, with R.S.D of 0.9% for quinine and quinidine (20 ng mL<sup>-1</sup>, n = 7) and 1.1% for cinchonine and cinchonidine (4.0  $\mu\text{g mL}^{-1}$ , n = 7), individually. The vast majority of the basic species did not meddle. The prescribed strategy has been effectively tried for determination of quinine in pharmaceutical arrangements and sodas.

A fast and basic flow-through strong stage spectrofluorimetric system is depicted for the determination of the diuretic amiloride in physiological liquid (serum) and pharmaceuticals. The sensor was produced in conjunction with a monochannel flow-injection analysis system with fluorimetric transduction. Amiloride was incidentally held on cationic exchanger gel Sephadex SP-C25 set in the detection region into the cell. The determination is done with no derivatization reaction, by measuring straightforwardly the characteristic fluorescence of the analyte and utilizing the pinnacle stature as logical flag. The wavelengths of excitation and outflow were 291 and 419 nm, individually. Amiloride could be resolved in the fixation scopes of 10-600  $\mu\text{g L}^{-1}$  at an examining rate of 24 h<sup>-1</sup> and 4-250  $\mu\text{g L}^{-1}$  at 30 h<sup>-1</sup>, with detection points of confinement of 0.92 and 0.33  $\mu\text{g L}^{-1}$  for 100, and 600  $\mu\text{L}$  of test volume infused, separately. The relative standard deviations for ten autonomous determinations were superior to 0.65%. The technique was tastefully connected to the determination of amiloride in spiked natural liquids (serum) and pharmaceutical arrangements with no pretreatment of the specimens.

*Ammonium:*

A novel CL sensor for NH<sub>4</sub><sup>+</sup> consolidated with flow injection analysis is introduced by Li et al.. It depends on the hindrance impact of NH<sub>4</sub><sup>+</sup> on the CL reaction between

luminol, immobilized electrostatically on an anion-trade segment, and hypochlorous corrosive electrogenerated on-line. The sensor reacts directly to  $\text{NH}_4^+$  focus in  $1.0 \times 10^{-6}$ - $4.0 \times 10^{-9}$  g mL<sup>-1</sup> territory. A total analysis could be performed in 1 min. The system is steady for 200 determinations.

#### Cyanide:

In view of the chemiluminescence reaction of luminol immobilized on Amberlyst A-27 anion-trade sap and copper ion immobilized on D151 huge pore cation-trade gum with CN<sup>-</sup> in antacid solution, the sensor can be utilized for CN<sup>-</sup> monitoring with a wide straight range, high affectability and in addition effortlessness of instrumentation. The sensor reaction to the concentration of cyanide is straight in the scope of  $5.0 \times 10^{-9}$  to  $2.0 \times 10^{-6}$  g mL<sup>-1</sup> with a relative standard deviation of < 5% (n = 7). As far as possible is  $2.0 \times 10^{-9}$  g mL<sup>-1</sup>. The outcomes can be acquired within 1 min for every measurement. The section with immobilized chemiluminescence reagents can be utilized 200 times. The sensor has been utilized for CN<sup>-</sup> monitoring in faucet water and industrial waste water.

#### Chlorine:

The expository reagent luminol was immobilized on an anion trade tar segment. While a volume of sodium hydroxide gone through the segment, luminol was eluted from the gum in soluble fluid solution and then blended with a specimen stream to respond and deliver CL. The CL emission power was corresponded with the standard ClO<sup>-</sup> concentration in the range  $1 \times 10^{-8}$  to  $4 \times 10^{-5}$  g mL<sup>-1</sup>, and as far as possible was  $8 \times 10^{-9}$  g mL<sup>-1</sup> ClO<sup>-</sup>. Meddling metal ions show in water were successfully isolated by a pre-section cation exchanger. A total analysis, including inspecting and washing, could be performed in 1 min with a relative standard deviation of under 5%. The sensor was steady for more than 200 times and has been connected effectively to the determination of ClO<sup>-</sup> in faucet water.

#### Copper:

A novel CL flow-through sensor in light of immobilizing every one of the fixings required in the investigative reaction for the determination of copper is proposed by Qin. The investigative reagents including luminol and cyanide were coimmobilized for all time on an anion-trade section, while the analyte copper was held briefly by electrochemical preconcentration on a gold cathode set in an anodic stripping voltammetric flow cell. By injection of a volume of sodium hydroxide through the segment with immobilized reagents, luminol and cyanide were eluted from the saps in basic watery solution and then responded with copper stripped from the gold terminal to deliver a CL motion, by methods for which copper could be detected. The sensor was not defenseless to impedance by other metal ions related with the CL reaction. The reaction to the concentration of copper was straight in the scope of  $0.01$ - $10$   $\mu\text{g L}^{-1}$  and to a great degree low detection utmost of  $8.0 \times 10^{-3}$   $\mu\text{g L}^{-1}$  was accomplished. An entire analysis could be performed in 4 min with a relative standard deviation of under 8%. The segment with

immobilized reagents was promptly arranged and could be reused more than 200 times. The sensor was connected effectively to the determination of copper in human serum and natural water tests.

#### Nitric oxide:

An on-line nitric oxide (NO) monitoring technique is depicted utilizing a flow injection complex with CL detection. The technique is custom-made for monitoring the NO from its buildings with porphyrin ring-bearing (PRB) biochemical materials. The strategy is very delicate, straightforward, fast, and exact. An affectability of  $2.63 \times 10^5$  mV mol<sup>-1</sup> NO, a scope of  $2.0 \times 10^{-5}$  up to  $1.0 \times 10^{-2}$  mol NO (under the conditions utilized) a reproducibility of 1.0% over the range  $1.0 \times 10^{-3}$  up to  $1.0 \times 10^{-2}$  mol NO, a recurrence of ca. five examples for each moment and a detection point of confinement of  $1.0 \times 10^{-5}$  mol NO are the explanatory figures of legitimacy for the proposed strategy.

#### Oxygen:

A marker stage, luminol immobilized on a firmly essential anion-trade gum, was assessed for the chemiluminescence detecting of O<sub>2</sub> in N<sub>2</sub> gas. The base catalyzed luminol chemiluminescence was observed with a silicon photodiode introduced in a flow cell, into which the luminol-stacked sap was stuffed. The flag was reliant altogether on saps and solvents utilized for the immobilization. Oxygen gas concentrations at ppm levels in a N<sub>2</sub> gas and a city gas were dictated by methods for 1 mL test injection.

Peroxyxynitrite is a critical subsidiary made by nitric oxide in vivo. It can make harms in numerous sorts of tissues and cells. Its exploration esteem in heart illnesses and malignancy is high. A touchy, particular technique for analysis of peroxyxynitrite is portrayed. In this strategy, chemiluminescence reaction amongst peroxyxynitrite and luminol was utilized to identify with flow injection system. The measure has a detection breaking point of  $2 \times 10^{-8}$  mol L<sup>-1</sup>, and direct scope of  $5 \times 10^{-8}$  mol L<sup>-1</sup> to  $5 \times 10^{-5}$  mol L<sup>-1</sup>. The application of flow injection system offer probability to set up biosensor for ongoing detection of peroxyxynitrite.

#### Phosphate:

Nakamura et al. built a programmed phosphate ion detecting system for the quality control of drinking water. The analyte was recognized utilizing the phosphate ion-subordinate pyruvate oxidase reaction and the hydrogen peroxide created was identified by luminol chemiluminescence catalyzed by *Arthromyces ramosus* peroxidase. It got a detection point of confinement of  $0.16$   $\mu\text{M}$  phosphate ion and it was conceivable to recognize  $0.32$   $\mu\text{M}$  phosphate ion for 48 days utilizing pyruvate oxidase immobilized on Chitopearl BCW-2601 globules. Likewise, a robotized flow-injection sensor by consolidating a pyruvate oxidase reaction and CL reaction for the detection of phosphate ion in stream water has been created by similar creators. As far as possible was  $96$  nM phosphate ions. This sensor was adequate to decide the maximal passable phosphate-ion concentration in the natural waters of Japan. Similar creators likewise analyzed the conceivable outcomes for the construction of sensors



utilizing the combinations of a few compounds without the requirement for coenzymes, and built up a phosphate ion biosensor in view of a maltose phosphorylase, mutarotase, and glucose-oxidase (MP-MUT-GOD) reaction joined with an arthromyces ramosus peroxidase-luminol reaction system. The reaction given by this system was straight, with a wide range in the vicinity of 10 and 30 nM phosphate ion. Morais et al. depicted a CL sensor for the follow determination of orthophosphate in waters. The proposed sensor depends upon the in-line derivatisation of the analyte with ammonium molybdate within the sight of vanadate, and the transient immobilization of the subsequent heteropolyacid in a copolymer stuffed winding shape flow-through cell.

#### Sulfite:

Tris was immobilized on the Dowex-50 W cationic ion-trade tar. The chemiluminescent qualities of Ru(bpy)<sub>3</sub><sup>2+</sup> in solution and in tar frame were thought about by utilizing clump and flow injection strategies. A solid chemiluminescence was seen amid the reaction of Ru(bpy)<sub>3</sub><sup>2+</sup> both in solution and in tar with KMnO<sub>4</sub> or Ce(SO<sub>4</sub>)<sub>2</sub> under acidic or essential conditions. The Ru(bpy)<sub>3</sub><sup>2+</sup> immobilized pitch is steady, which can be utilized in any event for 6 months when it responds with the weaken KMnO<sub>4</sub> solution. In light of this property, Ru(bpy)<sub>3</sub><sup>2+</sup> immobilized in the pitch stage Lin et al. [158] created as a flow-through chemiluminescent sensor that could be utilized to decide oxalate, sulfite and ethanol chemically or electronically with (Ru(bpy)<sub>3</sub><sup>3+</sup> generation on the surface of pitch. The cutoff points of detection were 1×10<sup>-6</sup> M for oxalate, 0.5% (v/v) for ethanol and 1×10<sup>-7</sup> M for sulfite. The technique has been effectively connected to decide sulfite in sugar.

#### IV. CONCLUSIONS

The fruitful operation of a present day analytical laboratory requires exact analysis of tests in the most limited time conceivable after receipt. Late advances in instrumentation have prompted expanded enthusiasm for the improvement of robotized chemical investigations. Flow systems have been generally created in routine analysis as they permit quick analysis with a negligible example handling much of the time. Besides, different preferences, for example, insignificant reagent consumption in some flow applications and the likelihood of adjusting these systems in the field ought to be highlighted. Improvement and applications of chemical and biochemical flow-through sensors have indicated quick development in the course of recent decades. The developing number of distributed papers in most recent couple of years unmistakably demonstrates the essentialness of the flow-through optosensing technique.

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