

A STUDY ON STRENGTH OF CONCRETE WITH PARTIAL REPLACEMENT OF CEMENT BY SILICA FUME

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Abstract: Concrete a composite material produced using concrete, water, fine total and coarse total. However, present analysts are in enthusiasm of finding new concrete materials by squander materials or waste items created from ventures which are unsafe to condition. The current paper manages halfway supplanting of concrete with silica smoke, which are having silica utilized with with M30 grade with 10%, 20% and 30% partial replacement as admixture for making concrete. In this paper we presents the consequences of a trial examination completed to assess the mechanical properties of solid blends in which concrete was mostly supplanted with silica smoke utilizing M30 grade with concrete. Silica seethe is made halfway substitution of concrete and found that 10% and 20% of incomplete substitution is valuable to concrete without loss of standard quality of concrete.

Keywords: concrete, silica fume, compressive strength, partial replacement, waste materials, crushing loads.

I. INTRODUCTION

Silica smolder is another pozzolanic material that has gotten a lot of consideration as of late. As of late, various associations have gotten progressively engaged with research focused on vitality protection in the concrete and solid industry . This to some extent, is being cultivated by empowering the utilization of cementitious materials, for example, fly debris, slag and pozzolans. Of late, some consideration has been given to the utilization of silica seethe, as a potential halfway substitution for Portland concrete. This intrigue is because of the accessibility of this material in different nations, and to the exacting requirement of contamination control measures to quit scattering the material into the climate. Further more , the accessibility of high range water- lessening admixtures(super plasticizers) has opened up additional opportunities for the utilization of silica rage as a piece of the solidifying material in cement and mortars to create extremely high-quality solid mortar or high strong cement and mortars. Dissimilar to normal pozzolans and fly debris, the silica response including silica smolder is fast and in this manner, a long restoring period isn't essential. Examinations on the exhibition of silica smolder in cement and mortars have been directed in Scandinavian Countries, especially in Iceland, Norway, and Sweden, where the material has been being used on restricted scale since 1976.

In 1981, the world creation of silica seethe was assessed to be 10 million metric tons, with Norway and United States as driving makers representing 1, 20,000 tons each. In 1983, the United States, Norway, France, Switzerland, and West

Germany delivered 140, 113, 75, 50, and 42 thousand metric huge amounts of silica smolder individually .Due to the quickly changing status of steel industry in numerous nations of the world the creation rates later on are probably going to increment altogether.

II. LITERATURE REVIEW

Xiaofeng cong [1990] [1] have learned about job of silica smolder in compressive quality of concrete glue, mortar, and cement. This investigation is intended to clarify the conflicting proof and set up the pretended by silica smolder in controlling the quality of cement and its constituent materials. These objectives are cultivated utilizing concrete glues, mortars, and cements with water-cementitious material proportions going from 0.30 to 0.39. The exploration exhibits that substitution of concrete by silica seethe and the expansion of a superplasticizer expands the quality of concrete glue. Concrete containing silica seethe as an incomplete substitution for concrete shows an expanded compressive quality on account of the improved quality of its concrete glue constituent. Changes in the glue total interface brought about by silica rage seem to have little impact on the uniaxial compressive quality of cement.

K.G.Raveendran [2015] [2] found out about the exhibition of silica smolder on quality and solidness of cement. In this examination, impacts of mineral admixtures on the water penetrability and compressive quality of cements containing silica rage (SF) were tentatively researched. The primary boundary examined in this examination is M20 grade concrete with fractional substitution of concrete by silica fume.They were joined into concrete at the degrees of 0%, 5%, 10%, 15% and 20%. This paper presents a definite exploratory investigation on compressive quality, split elasticity and flexural quality at a time of 7and28 days. Test outcomes demonstrate that utilization of silica smolder in concrete has improved the exhibition of cement in quality at a specific rate substitution. In spite of the fact that the most noteworthy compressive qualities of cements watched was 10% silica seethe blend for conventional Portland concrete and were diminished as the expansion in the substitution proportions.

Ramanpreet Singh [2017] [3] has analyzed about investigation of high quality solid utilizing microsilica. The examination on silica was done which expressed that no quality is lost in silica-seethe cements. The examination involves four degrees of silica-rage at the pace of 0%, 5.5%, 8.0%,9.5% and 11.0% which results high quality cement.

The compressive quality of solid increments with increment of small scale silica, however after certain rate the addition in quality beginnings diminishing. The 28days, 60 days and 90 days quality of cement are maximum at 9.5% smaller scale silica content, though 7days quality is most extreme at 8.0% miniaturized scale silica content.

Liaqat A. Qureshi [2018] [4] found out about impact of concrete substitution by silica rage on compressive quality of glass fiber fortified cement. The current investigation centers around the planning of superior cement by utilizing mechanical waste to safeguard the regular crude elements of cement. In such manner, an endeavor was made to research the consolidated impacts of fusing glass filaments and silica smolder on compressive quality of cement. Glass filaments were included proportion of 0%, 0.5%, 1.0% and 1.5%. Likewise, concrete was halfway supplanted with silica rage by 0%, 5%, 10% and 15% by weight of concrete. It was discovered that compressive quality of GFRC expanded with the expansion in level of SF substitution and glass fiber content. Most extreme compressive quality of GFRC was acquired at 15% supplanting of concrete with SF. Moreover, it was likewise discovered that expansion of silica rage encouraged the early high quality of GFRC.

III. MATERIAL & TESTS

A.GENERAL:-In this examination an endeavor has been made to think about the impact of jiggery on properties of concrete. The methodology took after, tests directed for determination of configuration blend is examined in this part .The properties considered in this investigation are zone of sand, assimilation limits of aggregates, surface dampness of aggregates ,mass thickness of aggregates, fineness of concrete .the trial program is comprehensively grouped into following classes, viz.

1) Specific gravity Test :

- Specific gravity Test for cement
- Specific gravity Test for fine aggregates
- Specific gravity Test for coarse aggregates

2) Water absorption Test

Water absorption Test for fine aggregates

- Test for coarse aggregates
- Sieve analysis
- Surface moisture Test
- Bulk density Test
- Water adsorption
- Fineness of cement Test .

CEMENT

PPC creates lessened warmth of hydration and that too at low rate. PPC being better than OPC and furthermore due to pozzolanic activity, it enhances the pore estimate appropriation and furthermore lessens the smaller scale splits at the progress zone. In this test work the Ordinary Portland pozzolana cement with 43 review affirming to Indian Standard IS12269-1987 was utilized.

Table .1 Composition of Ordinary Cement

Ingredients	Desired Range of Percentage
Lime (Cao)	62 to 67
Silica (SiO ₂)	17 to 25
Alumina (Al ₂ O ₃)	3 to 8
Calcium Sulphate (CaSO ₄)	3 to 4
Iron Oxide (Fe ₂ O ₃)	3 to 4
Magnesia (MgO)	0.1 to 3
Sulphur (S)	1 to 3
Alkalies	0.2 to 1

Coarse Aggregate

The totals which remained on 4.75mm IS Sieve is called coarse totals, coarse total is uncrushed rock or stone which comes about in light of the ordinary separating of rocks, crushed stone or stone when it comes about as a result of beating of rock or hard stone.

Fine Aggregate

Total which go from 4.75 mm sifter and contains just so remarkably coarser material as permitted, fine total is standard sand which is coming about in light of the typical weakening of shake and which has been spared by streams or frosty associations, it is moreover crushed stone sand which is conveyed by beating hard stone, it is similarly pounded rock sand which made by crushing regular stone.

Blending water

Water complying with prerequisite of IS: 456 has been seen as appropriate for delivering solid blend. In solid blend, the water necessity is diminished to the worth required for hydration of concrete, as abundance water prompts development of void in solidified concrete glue period of cement. In all inclusive, water fit for drinking is fit for creation of cement. The different polluting influences in water, for example, chloride, sulfate, carbonate, salt, and so forth.

Silica seethe

Silica seethe (little scope silica) is considered as a pozzolanic admixture which progresses the mechanical properties and furthermore quality of cement. To make high caliber and substance safe solid silica seethe is creating at significant scale. To get 28 days compressive quality, bond is superseded with silica. At present it is being used as blended cement. The two vital solid creators in Canada are legitimately displaying what is called type 10SFsilica-rage blended bond.

IV. RESULT & DISCUSSION

4.1 CONSISTENCY OF CEMENT TEST

S.No.	Material	Percentage of Replacement			
		0%	10%	20%	30%
1	Silica fume	30	33.5	35	36

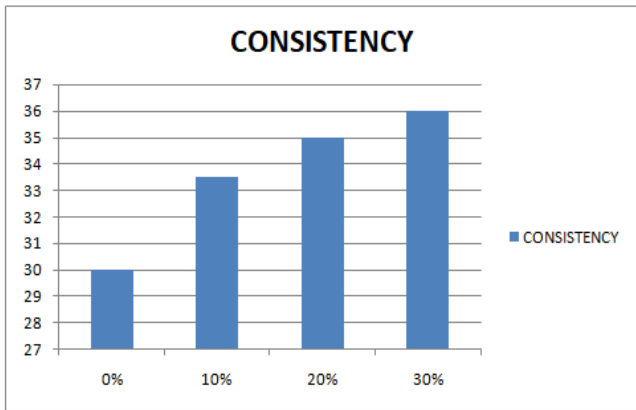


Figure 6: Normal Consistency of Cement

4.2 Workability of concrete

Table 3. Workability of Cement with Different Properties of Different Material

S.No.	Material	Partial Replacement			
		0%	10%	20%	30%
1	Silica	65	95	183	255

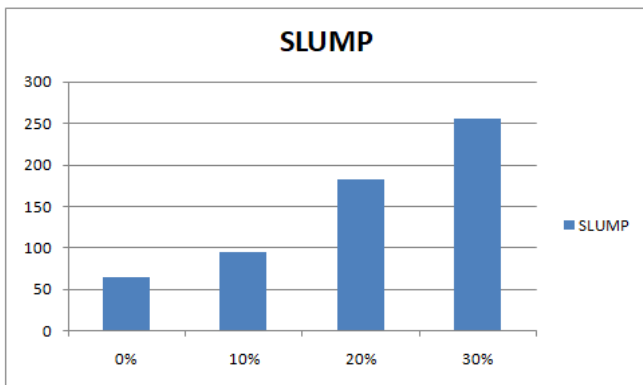


Figure 7: Slump Values of Different Waste Material

Compressive Strength of Containing Silica fume

The result of CTM of M30 grade of concrete cube having silica fume as replacement of cement with the percentage of 10%, 20% & 30% with normal aggregate (20 mm of 60% aggregate and 10 mm of 40% aggregate) nominal mix is given in Table

Table No 14 Compressive Strength of M30 having Silica fume

Compressive strength of M30 (N/mm ²)				
Days	0 %	10 %	20 %	30 %
7	24.96	32.30	30.52	26.45
14	31.63	37.53	35.38	33.68
28	37.52	43.73	40.68	39.30
50	41.30	47.25	42.25	41.60

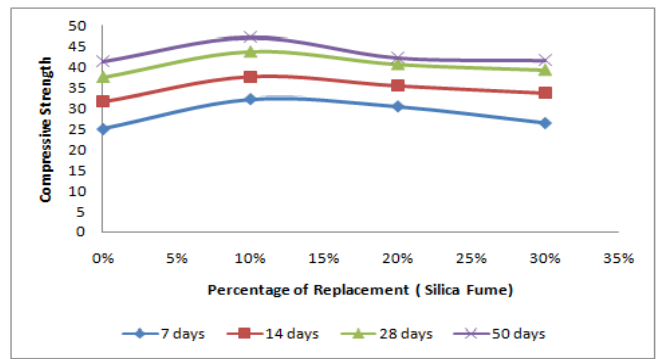


Figure 9: Compressive Strength of M30 Grade Contain of Silica Fume

6 SPLIT TENSILE STRENGTH TEST

The result of the Split tensile strength determine by compression testing machine, with the fractional replacement of silica fume by cement with level of 10%, 20% and 30% with result determine the age of 28 days are appeared in the fig. 11 for M-30 concrete.

Tensile Strength in N/mm ² contain silica fume				
Day's/ %	0%	10%	20%	30%
28	3.95	4.55	4.43	4.23

FLEXURAL STRENGTH TEST

Flexural power furthermore called as modulus of satisfaction. In solid flexure is the bowing moment brought about by the applied burden, wherein a solid pillar has pressure at top and elastic concern at the base side. Shafts on testing will bomb in strain in light of its property and shear will appear on concrete.

In this test works completely 24 light emissions 700 x 100 x 100 are casted of M30 grades concrete and other degree of substitutions concerning 10%, 20% and 30% by silica smoke with concrete. By then examine the estimations of both arrangement mixes. The flexural estimations of different mixes.

Flexure Strength in Div. contain silica fume				
Day's/ %	0%	10%	20%	30%
28	21.30	23.20	22.15	20.42

V. CONCLUSION

From the above analyses, the assessment communities the general execution of cement by using the silica smoke, as incomplete replacement of security. In the current work the quality assessment is finished which is explained in the going with centers:

- From the above experiments, the examination centers the relative execution of concrete by utilizing the silica fume, and quarry dust as partial substitution of bond. In the present work the strength examination is completed which is clarified in the accompanying focuses:
- All of the concrete containing silica fume and quarry dust showed normal consistency equal and higher than the control concrete. Up to 10%, and 20% replacement the normal consistency was mostly

constant minor differences, at 30% replacement the normal consistency had shown a slight increment to 35%.

- Slump shows that the workability increases with the increase in the percentages of contain silica fume. All investigated containing silica fume mixtures had height slump values and acceptable workability.
- it is observed that the compressive strength results represents that concrete casted with M30 grade of concrete at 7, 14, 28 and 50 days are diminish with replacements of 20 to 30%, and increments, when the level of the silica fume increment from 10% at 7, 14, 28 and 50 days.
- Flexural strength is increments when the 0 to 20% of level of the silica fume increment and diminishing from 30% used of silica fume with the age of 28 days.
- Tensile strength is expanded with the replacement of quarry dust and silica fume increments, with the percentage of 0 to 20% and 30% also on silica fume at age of 28 days.

5.3 FUTURE SCOPE

In this study we have partially replaced cement with silica fume. In future it can utilized as waste material because its economical, cost effective and environment friendly.

In this experimental work has been done for M30 grade of concrete, in future work different grades of concrete can be used.

In future work we can partially replace cement for high strength of concrete with silica fume and quarry dust and reduce cost of construction material.

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